

Work Order ID 81867

81867

Page 1

Item ID: D139-799-023

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Item Name: Anti-Rotation Block

Stop ***NS2***

Start Date: 3/20/2012 Start Qty: 2.00

2

Cust Item ID:

Required Date: 3/20/2012 Req'd Qty: 2.00

2

Customer:

Reference: ECN 12-525 - Rework

Approvals: Process Plan: *MF*

Date: *12-03-20*

Tooling:

Date:

Run Start ***NR1***

QC:

Date:

SPC (Y/N):

Date:

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D139-799

F

150

0.00

150

Packaging

0.00

Packaging

Memo

PULL FROM STOCK D139-799-023 X 2 B79925

UPDATE TO CHANGE 2 PER ECN 12-525 (DSI 9595)

ID AND STOCK UNDER NEW BATCH NUMBER

KIT HAS ALREADY BEEN UPDATED WITH NEW COTTER PINS
MS24665-155

12/6/10

160

QC4- 100% Inspect kits for completeness

0.00

160

QC

0.00

Quality Control

Memo

MF
12-06-05

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Item ID: D139-799-023 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Anti-Rotation Block
 Start Date: 3/20/2012 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 3/20/2012 Req'd Qty: 2.00 *2* Customer:
 Reference: ECN 12-525

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
170	QC21 - Final Inspection - Work Order Release	0.00							
170									
QC	Memo	0.00							
Quality Control									

12/6/6 JF
MF
12-06-05

Picklist Print

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Work Order ID: 81867

Parent Item: D139-799-023

Parent Item Name: Anti-Rotation Block

Start Date: 3/20/2012

Required Date: 3/20/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC
115 for -155 DD VERF:EC

IPP REV:B 12.02.08 chg MS24665-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D139-799-023 Anti-Rotation Block		Manufactured	No				Each	0.0000		2			

[Handwritten signature]

79925 x 2
mt
12-03-20

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 12.02.14	Job No.: RD3375	ADR Yes/No: N	ADR Date:	ECN #: 12- 525
Product No.: D139-799		Created By: RF	Approved By:	
Product Name: Maintenance Kits		Checked By:		

Distribution	Reqd	Resp	Initial / Date
Production Manager / Coord.	Y	CL	
Purchasing Coord.	Y	CL	
Production Engineering Coord.	Y	EC	

Distribution	Reqd	Resp	Initial / Date
DQA / QA Coord.	N		
QC Coordinator	N		
Customer Technical Support	Y	MB/DS	
Marketing	Y	SW	
Customer Order Processing	N		

Reason for Change: Releasing DSI 9595 Rev. A and DSI 9584 Rev. B

Documents Affected:
MDL-D139-799 Rev. F
DSI 9595 Rev. A
SR-D139-799-1 Rev. C
DSI 9584 Rev. B

PARTS MUST COMPLY ☒ **PREVIOUS PARTS SATISFACTORY** ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3					

#	Engineering Actions	Reqd	Resp	Notes	Complete
4	Required Documents/Drawings Under Review	N			
5	Update Master Document List (MDL)	Y	RF	MDL-D139-799 Rev. F	12.03.14
6	Update Product Compatibility Matrix	N			
7	Create Eurocopter Form (FEE)	N			
8	Notify TC / FAA of Change	N			
9					

#	Document Control Actions	Reqd	Resp	Notes	Complete
10	Move Electronic Files/Design Journal	Y	KJ		12.03.14
11	Update Product Specification Files	Y	KJ		12.03.14
12	Update Approved/Preliminary Dwg PDF Files	Y	KJ		12.03.14
13	Update Document Record (DR)	N			
14	Update Product Development Summary	N			
15	Update QSI 021 and/or STC Approval List	N			
16	Update Parts / STC Database	Y	KJ		12.03.14
17	Update / Verify ARC Database	Y	KJ	#134	12.03.14
18	Create / Update Change Record Form / Item Card Database	Y	KJ	D139-799-023 @ CHG 002, D139-799-112 @ CHG 001	12.03.14
19	Create / Update PPP's	Y	KJ		12.03.14
20	Red Decals required?	Y	KJ	D139-799-112	12.03.14
21	Update Document Control Database / Laminated Dwgs	N			
22	Update Grey Project / Electronic Binder PDF Files	Y	KJ		12.03.14
23	Update D-Part/M-Drawing/DSI/DEO Master Binders	Y	KJ		12.03.14
24					

Description / Action:
Update BOM/routing for D139-799-023 kit
D139-799-023 @ CHG 002
Update D139-799-023 kit in stock per DSI 9595 Rev. A
The D139-799-112 Maintenance Step is now STC approved (added to SR02138SE)

2x D139-799-023 in Stock
81867
Rework
MF
12-03-20

ECN Verified & Complete: _____ Date: _____

DART SERVICE INSTRUCTION

TO AMEND IIN-D139-799 REV. F AND ICA-D139-799 REV. 5
REF. FAA STC: SR02138SE

1.0 PURPOSE:

The purpose of this DSI is to correct the part number for the cotter pin listed in the Part List in Section 5.0 of IIN-D139-799 Rev. F and Section 62.3 of ICA-D139-799 Rev. 5.

2.0 CHANGE:

Replace the part number as shown below:

QTY. -023	PART NUMBER	DESCRIPTION
X	D139-799-023	ANTI-ROTATION BLOCK KIT

IS:

10	MS24665-155	PIN, COTTER
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WAS:

10	MS24665-115	PIN, COTTER
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3.0 WEIGHT AND BALANCE:

This part number change has a negligible effect on Weight and Balance.

A	NEW ISSUE	RF	12.02.08
REV.	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE USA, INC. KENT, WA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9595	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	P/N CORRECTION	NTS
DATE	12.02.08	COPYRIGHT © 2012 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	

List Lots

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Criteria : Item ID: d139-799-023 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
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D139-799-023 Anti-Rotation Block	Main Warehouse FG031	79925	3/8/2012	2.0000	QC21	CHG001	
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Total: 2.0000

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10/6/58

Picklist Print

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Work Order ID: 79925

79925

Parent Item: D139-799-023

D139-799-023

Parent Item Name: Anti-Rotation Block

Start Date: 2/17/2012

Required Date: 2/17/2012

Start Qty: 3.00

Required Qty: 3.00

Comments: IPP REV:A 12.01.19 NEW ISSUE DD VERF:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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MS24665-115	155	Purchased	No			110	Each	0.0000	10	30			
									**	M120242			

Cotter Pin		Manufactured	No			110	Each	4.0000	5	15			
									**	B79926	12/31/15	3	

D4310-1

Block

Location

Loc Qty

Loc Code

ST139E

4

65708

4

4

REFERENCE ONLY